

Work Order ID 57049

March 18, 2010 10:21:23 AM

PRELIMINARY ISSUE

Page 1

Item ID: D4009

Accept

Revision ID:

Item Name: Ground Strap

Start Date: 3/18/10 Start Qty: 50.00

Required Date: 3/19/10 Req'd Qty: 50.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4009

A-PRELIM

100

0.00



Purchasing

Purchasing

Memo

Issue P/O: 11326

Purchase part as per Dwg D4009

Part #: QQB575R36T250

Possible Supplier: C.O.R.E. AVIATION

Material release note required

0.00

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Packaging

Memo

0.00

u 10'02'05



Pl 10/2/20 (50)

Work Order ID 57049


March 18, 2010 10:21:23 AM


Page 2


Item ID:	D4009	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Ground Strap					
Start Date:	3/18/10	Start Qty: 50.00		Cust Item ID:		
Required Date:	3/19/10	Req'd Qty: 50.00		Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

120	QC6- Inspect dimensions to drawing	0.00							
	<i>Siobon/16 to palem. Dwg only</i>	<i>0.00</i>							
QC	Memo								
Quality Control									

130	Identify as per dwg & Stock Location:	0.00							
	<i>Identify as per dwg & Stock Location: <i>See 57112</i></i>	0.00							
Packaging	Memo								
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00							
	<i>5</i>	0.00							
QC	Memo								
Quality Control									

POSITIVE RECALL
EFFECTIVE 10.03.18 AUTH u
RELEASED 100709 DATE 100709
10-9-1

Picklist Print

March 18, 2010 10:21:21 AM

Page 1

Work Order ID: 57049

Parent Item: D4009

Parent Item Name: Ground Strap

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

Start Date: 3/18/10

Required Date: 3/19/10

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
QQB575R36T250		Purchased	No			110	f	100.0000	50.0000			



Ground Strap



10/14/2008 (50)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

100

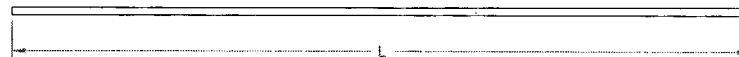
~~55041/42~~

100

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-3	REF JCA-M47-4-01
D4009-5	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING

PRELIMINARY ISSUE



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MIL SPEC PART NUMBER	LENGTH "L"
D4009-3	AVIALL	1171 (ALT SEA-171)	QQB575R36T250	1.5
D4009-3	C.O.R.E. AVIATION	QQB575R36T250	QQB575R36T250	1.5
D4009-5	AVIALL	1171 (ALT SEA-171)	QQB575R36T250	13.5
D4009-5	C.O.R.E. AVIATION	QQB575R36T250	QQB575R36T250	13.5

D4009-X GROUND STRAP

*WLO
55949*

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	<i>WLO</i>	DART AEROSPACE LTD	
DRAWN	<i>WLO</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>WLO</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>WLO</i>	D4009	SHEET 3 OF 5
APPROVED	<i>WLO</i>	TITLE	SCALE
DE APPR.		GROUND STRAP	NTS
DATE	10.02.05	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11326**

Purchase Order Date 2/05/10

PO Print Date 2/05/10

Page Number 1 of 1

Order From :

VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Contact Name

Vendor Phone 480 497 6136

Vendor Fax 480 497 3568

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

10127-2607

Net 10

USD

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	QQB575R36T250	Ground Strap	2/12/10 Yes	100.00 f	✓	\$2.0000 <i>Rup/as</i>	\$200.00
Special Inst: PER DRWG D4009 REV.A							
2	A50SG	Fuel Cap	2/26/10 Yes	5.00 Each		\$250.0000	\$1,250.00
Special Inst: PER DRWG D4009 REV.A							
4		59824-1	2/12/10 No	1.00	✓	\$350.0000 <i>Rup/as</i>	\$350.00
PO Total:							\$1,800.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 2/05/10

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA · Phone: 480-497-6136 · Fax: 480-497-3568

Invoice ; CA100224-6
Date ; 02/24/2010
PO ; 11326
Issued by ; KAIZER HUSEIN

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

S.10/03/18

Item Part Number Description

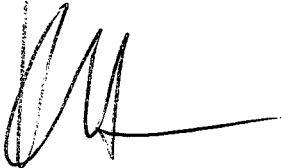
1 QQB575R36T250 BRAID, WIRE

2 59824-1 CRIMPING TOOL, TERMI

Qty Condition

100 NEW

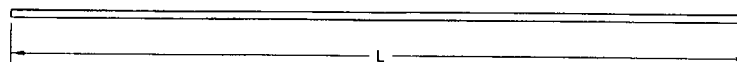
1 NEW



KAIZER HUSEIN

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-3	REF JCA-M47-4-01
D4009-5	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	LENGTH "L"
D4009-3	1.5
D4009-5	13.5

D4009-X GROUND STRAP

NOTES:

- 1) MATERIAL: MADE FROM AVIALL P/N 1171 (OR SEA-171) OR C.O.R.E. AVIATION P/N QQ8575R36T250
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4009	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		GROUND STRAP	NTS
DATE	10.02.05	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O 57049

RELEASED
2010-05-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries